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Chapter 13 Layout and Fabrication of Sheet Metal and ...

Chapter 13 Layout and Fabrication of Sheet Metal and Fiberglass Duct Topics 1.0.0 Tools and Equipment . 2.0.0 Sheet Metal Development . 3.0.0 Joining and Installing Sheet Metal Duct . 4.0.0 Sheet Metal Duct Systems . 5.0.0 Fiberglass Duct Systems . 6.0.0 Safety . To hear audio, click on the box. Overview .

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INTRODUCTION TO SHEET METAL FORMING PROCESSES

A sheet formed part is usually obtained through a number of operation (phases) final surface intermediate surface Each operation can be decomposed in several phases. It may be necessary to model each of them Gravity fall Holding Forming Trimming, flanging Springback Most problems in sheet metal forming come from a bad control of holding, restraining and springback. Gravity

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